

# TEECO

## Topics

Apr May Jun 2025



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News, Information and Products for the LP-Gas Equipment Professional

### FREE HANDS-ON PUMP TRAINING!

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#### See Inside...

<b>FREE Pump Training!</b> .....	<b>Page 1</b>
<b>Outside the Box</b> .....	<b>Page 2</b>
<b>Safety First: Tips From The Pro</b> .....	<b>Page 3</b>
<b>Western Propane Convention Collage</b> .....	<b>Page 4</b>
<b>Out &amp; About With Teeco</b> .....	<b>Page 5</b>
<b>Spotlight on TransTech</b> .....	<b>Page 6</b>
<b>Spotlight on the E6000 Register</b> .....	<b>Page 7</b>
<b>Who Is It?</b> .....	<b>Page 8</b>



### WE'VE GOT BIG NEWS!!

**The Teeco Family is excited to announce that we are now a part of the Ray Murray Family!**

As two companies who share the same core values, this could not be a better fit. Our new relationship will allow us to expand our product lines as well as our geographic coverage to offer even greater support to our customers and stronger relationships with our vendors.

“We are thrilled to welcome Teeco into the Ray Murray family,” said Michael Hopsicker, President & CEO of Ray Murray, Inc. “Teeco has built an outstanding reputation over the last 75+ years with a loyal customer base and a team that shares our passion for service and industry knowledge. Together, we’re better positioned to support our industry from coast to coast.”

“This is an exciting new chapter for Teeco,” said Jay Stephens, President & CEO of Teeco Products. “We have always taken pride in offering best-in-class products and support. Joining forces with RMI enables us to expand our capabilities, enhance our product offerings, and continue delivering the quality and reliability our customers expect—now with even more reach and resources.” Jay Stephens will remain with RMI as Teeco President.

**Quality LP Gas Products from a Company You Can Trust**

# Outside the Box

With Jay Stephens

President and CEO  
Teeco Products, Inc.



Teeco experienced quite an exciting time this spring. We celebrated the 75th annual Western Propane Gas Association Tradeshow in Reno. What a great time it was! It was not without its excitement between delayed and cancelled flights; highway construction; white-out conditions and the ever-wonderful Snow-Golf Tournament.

It was awesome seeing larger than normal crowds enjoying all that the Propane Industry has to offer. Blocked off streets provided nice views of propane bobtails and service trucks. Maybe next time, we can bring Mobile Food Trucks and a Mobile Brewery (just thinking outside the box). This show had plenty to offer and I cannot wait until Portland 2026 and Reno 2027.

The training sessions were packed with standing room only. Great job Rob!

Meeder and Teeco partnered again to invite our customers to visit, party, mingle and compete at J's (no relation) Resort. Thank you to all the friends, customer,

vendors and manufacturers who attended. Teeco also experienced a 'minor' change. After almost 80 years of ownership based on the west coast with the Tilden, Andrews and Weeks families, we now join the Ray Murray family and can supply equipment throughout the United States. Our product offering expands as well. I like to say "you want it – we got it!". It's a big change, but a welcome one as we are looking forward to a nation-wide footprint with a great company. The industry is changing and we need to change with it.

**Jay Stephens**

### Words to live by –

"Your success in life isn't based on your ability to simply change. It is based on your ability to change faster than your competition, customers, and business."

- Mark Sanborn

# Inside **TEECO**

## The End of an Era

Teeco's Irvine, CA location has proudly served as our Corporate Headquarters since 1973, following a fire at our Anaheim facility. Over the years, it has been home to key departments including Accounting, Purchasing, IT, and Marketing, and has played a vital role in supporting our Southern California customers with a fully operational warehouse and a dedicated ASM cylinder cabinet building facility.



With Teeco Products now part of the Ray Murray, Inc. family, we are streamlining our California distribution operations. As part of this transition, distribution will be consolidated into our Sacramento warehouse, enhancing efficiency and customer service. While the warehouse operations in Irvine will conclude in June, the Irvine offices will remain open through November 2025 to ensure a smooth and seamless transition.

**TEECO Topics** is published four times yearly by TEECO Products, Inc. as a service to our customers. 3,000 copies are distributed to customers and selected LPG industry leaders.

**President**  
Jay Stephens

**Vice President of Administration & CFO**  
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Gary Morse

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**Regional Sales Manager, Pacific Northwest**  
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Gavin Sharp

**Operations Manager, Rapid City, SD**  
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# SAFETY FIRST: Tips from the Pro

## Safety In Filling Mobile Containers

By Rob Scott



As we enter the warmer season, various outdoor events take place, leading me to consider the many uses of propane cylinders. These activities include camping, grilling, food truck events, and county fairs, all of which rely on propane cylinders. It's easy to become complacent with established practices, but it's important to remember that the rules and codes in our industry are reviewed and updated every three years.

One key consideration is whether the cylinder should be inspected before filling. This includes a visual inspection of the O-ring in the Overfill Prevention Device (OPD) valves, as required by NFPA 58. It's essential to check for any damage to the face seal. If the tank has a sleeve covering it, NFPA 58 specifies that the sleeve must be removed for a proper visual inspection of the cylinder before filling. Also, don't forget to check the recertification date; many items must be verified before filling any cylinder.

If customers have their cylinders filled at a propane dealer's facility, the staff responsible for filling these containers must be trained on the items mentioned above. This is done through ongoing training and safety meetings in their facility. This training is crucial when rules and codes change. This raises a question about third-party fillers, such as those at convenience stores and campgrounds: do their employees receive the same training and updates on codes we provide for our staff?

If you install a dispenser at a third-party location, training the staff on who can perform the filling and how to conduct cylinder fills is essential. They are not permitted to use the propane dispensing equipment without adequate documented training. The PERC (Propane Education & Research Council) Dispensing Propane Safely program is the best training resource. Training and refresher courses are more crucial than ever, as the NFPA requires refresher training every three years. However, training must be conducted annually under the California Hazmat Business Plan Requirement.

A significant change is the addition of the new NFPA Chapter 16 on Mobile Food Facilities. If you've observed these facilities, you might wonder whether they have ever undergone a safety inspection. There has been confusion about which NFPA code sections were used in the past, and Chapter 16 was developed to consolidate this information into one place.

Essential factors to consider when referencing the code sections include those for piping system installation, container installation for mounting, the location of the cylinders, and the placement of the generator in relation to the cylinders, as well as the cooking appliances listed for commercial cooking, to outline just a few. While we have heard from some agencies planning to develop an inspection program, no timeline has been set.

If you are a propane facility or third-party filling containers on any equipment and detect a clear safety hazard, it is important to point it out to the owner and explain what needs to be done to ensure safety, following the best practices. Remember, if it's not safe, you do not have to fill it.



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### HEAVY DUTY CLEANER & DEGREASER



NEW!

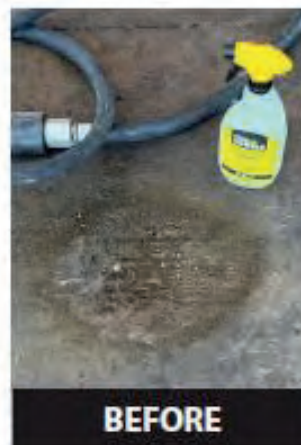
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Part Number	Fill Size
TW24-SPR	24 fluid ounces



- Use the power of Tub O' Towels Heavy Duty Cleaner & Degreaser to tackle the toughest grease and grime in propane equipment and facilities
- Versatile cleaner designed to handle any heavy-duty mess, ensuring propane tanks, trucks, and machinery stay spotless
- Great for cleaning hose assemblies to read numbers and information
- Effortlessly removes grease, oil, tar, stains, paint, caulk, epoxies, dirt, and grime, making maintenance of propane equipment easier
- Pleasant citrus scent
- Alcohol-free and solvent-free



# Out & About With



## The Teeco Team at the Western Propane Convention

It was wonderful to reconnect with so many friends at the 75th Annual Western Convention in Reno! Thanks to everyone who stopped by to visit us in Teeco Row and at Thursday night's Hospitality event.

This year's convention was also a great opportunity to introduce some of the Ray Murray, Inc. team, as Teeco is now proud to be part of the RMI family. A big thank-you to Jeff, Nick, and Andrew for spending time with the Teeco team, our customers, and our vendor partners.

The Silent Auction was a huge success, raising over \$16,000 for the WPERC Scholarship Fund. Thanks to everyone who donated and placed bids! A special shoutout to Summer and the entire WPGA team for organizing another awesome event, celebrating 75 Years of the Western Propane Convention. We're looking forward to seeing everyone in Portland, OR in 2026!



The WPGA presented Teeco with a Diamond Award for decades of service to the propane industry. Pictured here are Jay Stephens, President; Ray Gutierrez, Regional Operations Manager, Auburn; and Randy Rothschiller, Fabrication Manager



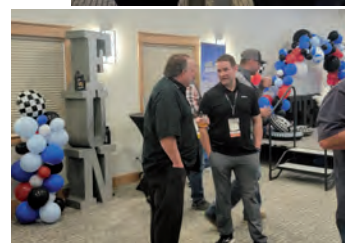
A highlight of the Silent Auction was the custom wrapped dispenser donated by Teeco, Smith Pumps, Red Seal Measurement and Full Circle. Thanks to Randy and his Fabrication Team for designing and putting together this very special piece.



Congratulations to Silent Auction Dispenser winner, Renee Hall of Peak Propane

## Ed Staub Vendor Expo with Ray & Randy

The team at Ed Staub & Sons made it to the Winners' Circle again! This year's Expo theme was *Formula One: Racing Toward Excellence*. Set against the stunning backdrop of Klamath Falls, Oregon, our Teeco Team spent time with Staub's owners and managers, sharing how we can best serve their locations. Congratulations to the Staub Team on another successful event!



## Upcoming Industry Events - Mark Your Calendars!



Stop by our booth at the North Dakota Propane Convention  
June 17 - 18, 2025  
Medora, ND



Visit us at the Colorado/New Mexico Propane Convention  
June 24 - 26, 2025  
Albuquerque, NM



Come say hi at the WPGA/PPGA Summer Conference  
August 13 - 15, 2025  
Santa Rosa, CA

# Western Propane Convention



**Teeco has partnered with TransTech to provide you with the same high quality products and workmanship you've come to expect on your engineering, design and construction projects.**

## **TransTech Energy- Built to Keep Your Operations Moving**

For more than 50 years, TransTech Energy has helped LPG retailers, industrial fuel providers, and energy operators power their businesses with safe, reliable, and scalable solutions. Part of the TransTech Group family of companies, TransTech delivers complete engineered systems — from retail bulk plants and pipeline or rail terminals to pre-built liquid transfer skids and backup fuel supply systems — backed by one of the largest ASME storage tank fabrication facilities in the nation.

Where others deliver equipment, TransTech delivers confidence: expert project execution, faster lead times, and local service teams that understand your business.

Expanding its support across the western United States, TransTech recently appointed John Weigel as Regional Business Development Manager for California. Working alongside Vic Fink, Director of Western Field Services, TransTech is ready to deliver faster response times and expert project support across California and the Western U.S.

### **Bulk Plant Solutions**

Whether you're expanding capacity or building a new site, TransTech's bulk plant packages are fully customizable, scalable, and built to meet all NFPA and local code requirements. Services include complete design, installation, startup, commissioning, and ongoing maintenance — with ready-to-ship new and used storage tanks to keep your project timeline on track.

### **Terminal Solutions**

TransTech offers full design-build services for LPG and NGL terminal projects — managing everything from initial design to commissioning. Every solution is built to meet the highest industry standards for safety, compliance, and operational performance.

### **Liquid Transfer Solutions**

TransTech's engineered liquid transfer skids ensure safe, efficient movement of propane, butane, and other liquefied gases. Systems are pre-designed for easy site integration, using high-capacity pumps, compressors, and control systems that maximize throughput and minimize downtime.

### **Backup Fuel and Renewable Energy Solutions**

TransTech also delivers propane-air and synthetic natural gas (SNG) backup systems for industrial operations and power generators, ensuring seamless fuel supply when pipeline gas is interrupted. For renewable energy projects, TransTech supports biogas-to-energy and renewable natural gas (RNG) system installations with expert fabrication and integration services.

With a powerful combination of engineering expertise, heavy fabrication capabilities, deep inventory, and field-proven performance, TransTech Energy is your go-to partner for safer, faster, and more reliable energy and fuel infrastructure projects.



**Contact Teeco for your next project!**  
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**RED SEAL  
MEASUREMENT**



**E6000  
Electronic Dispenser Register  
with Dual Totalizers and Valve Control**

## E6000: Simple, Economical Electronic Propane Dispenser Register for Cylinder Filling and Autogas

The E6000 is designed for dispensing LPG into cylinders and/or vehicles. Both types of delivery are measured by a single unit, which controls valves to allow only the selected dispensing application. Two separate totalizers maintain accurate totals for tax accountability and inventory control. The rugged aluminum enclosure protects the unit even in the harshest weather and temperature conditions.

- Easy operation via durable silicone keypad
- Valve control for two separate dispensing applications
- Dual totalizers
- Pump control
- Configurable for remote operation
- Electronic Temperature Compensation
- Receipt printing
- RS-232 printer/data communication link
- 199 record data log
- Large 17mm (0.67") and 8mm (0.31") digits
- Bright, adjustable backlight
- Battery backup prevents interruption from power loss
- Flexible pulse input formats for maximum meter compatibility
- Operates on 8-30 VDC
- Temperature range -40° to 158°F (-40° to 70°C)
- IP67/NEMA type 4X Enclosure
- Class 1 Div 2 Hazardous area approval pending
- US W&M approvals pending

## Propane Dispensers at



### Teeco's LDM Series Dispensers

With space for a scale, your favorite tools and more, the LDM has a lot to offer. This Diamond Plated Double-Door Aluminum Cabinet measures in at 42" wide x 42" deep x 52" high, and comes with Locking Rods, T-Handle Latch for extra security and Safety Shock for both doors and lid to protect against wind and elements. It sits on a powder-coated Heavy-Duty Steel Support Base.



### PDM and TDM Series

These tried and true standards have stood the test of time. In fact, the PACA (PDM Series) and Teeco (TDM Series) Dispensers remain our most popular models, decades after they were first introduced.

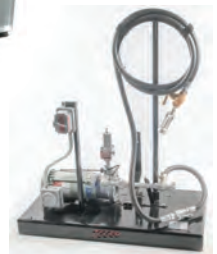
Both models feature a pump of your choice, Neptune 1" Meter with 600 Series Register, RegO Pull-Away Valve, 15' LPG Hose with Hose-End Valve and 1 1/4" ACME Fill Connector and Automatic Bypass Valve.

Customize your unit with your choice of pump, optional dual hose, temperature compensator, electronic register and more. Upgrade your unit for AutoGas use with a larger pump and motor.



### Teeco Dispenser Plates

Just need the bare essentials? Our Dispenser Plates get the job done efficiently with a much smaller footprint. They offer the same equipment as our full dispensers, minus the cabinet. Add an optional Lock Box for added security.



# TEECO

PRODUCTS, INC.

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## Inside TEECO

### Who Is It?

Don't let the blonde curls and flowers fool you, this employee is small but mighty and far from dainty! Something fun about her is she loves a good challenge. When she was younger she once climbed a rock wall at camp while having her broken arm wrapped in a cast, and came out with one of the fastest climb times of the class! She also loves doing new things. Not that long ago during her very first axe throwing adventure she had a first throw bullseye, which no one else in the group was able to accomplish. These are just a few things about her that shine through as to who she is as a member of our Teeco team. She's not afraid to pull parts from the warehouse for an order or take charge and get things done quickly for our customers.



Which Teeco Family Member are we talking about? Email your answer to: [mary@teecoproducts.com](mailto:mary@teecoproducts.com)

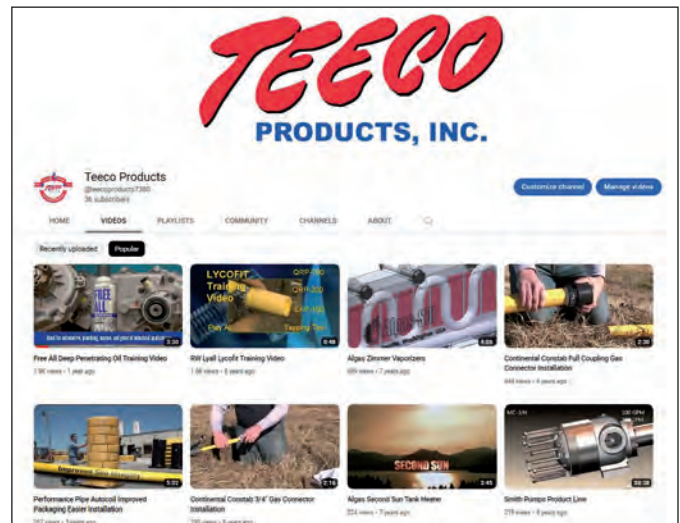
### Answer to last "Who Is It?"

**Gary Morse, Regional Sales Manager, CA, HI, NV**

This Teeco Family Member brings an impressive 24 years of experience in the propane industry, with 21 of those years dedicated to AmeriGas. His knowledge and expertise make him a valuable asset to the team. He is a father of six, and loves card games, especially Texas Hold 'Em.



### Looking For A Great Source for Product Training Videos?



Teeco's YouTube channel contains dozens of instructional videos, and counting! All feature the high quality propane equipment that we're proud to distribute. These videos can be a great supplement to safety meetings and employee training efforts.

Subscribe to our channel and be notified whenever new videos are added. To find us, go to [www.youtube.com](http://www.youtube.com), and enter Teeco Products in the search bar. Happy Learning!